



## Square Pharma Product Boxes

Packaging & Boxes · Retail & Packaging · Delivered

Square Pharmaceuticals

REF <b>PC-2024-002</b>	TYPE <b>Packaging &amp; Boxes</b>	CATEGORY <b>Retail &amp; Packaging</b>	STATUS <b>Delivered</b>
QUANTITY <b>Qty: 50,000</b>	SIZE <b>Die-cut tuck-end carton</b>	PAPER STOCK <b>Folding Box Board 350gsm</b>	BINDING <b>—</b>
FINISHING <b>Gloss lamination + embossing + UV coding panel</b>	TURNAROUND <b>9 days</b>	YEAR <b>2024</b>	CLIENT <b>Square Pharmaceuticals</b>

### OVERVIEW

A regulatory-grade packaging run with a double-proof QA cycle and a coding window engineered into the structural dieline.

### THE BRIEF

High-volume medicine cartons with strict regulatory print and a batch-coding panel.

### THE CHALLENGE

50,000 dies with zero text errors and a coating panel that accepts ink-jet coding.

### OUR SOLUTION

Double-proof QA workflow and a varnish-free coding window die-cut into each box.

### THE RESULT

50,000 compliant cartons delivered defect-free and ready for the packing line.

### MATERIALS & STOCK

350gsm folding box board, gloss lamination, blind emboss, die-cut, glued tuck-end.

## PROCESS NOTES

Structural dieline tested for auto-pack compatibility before mass run.

